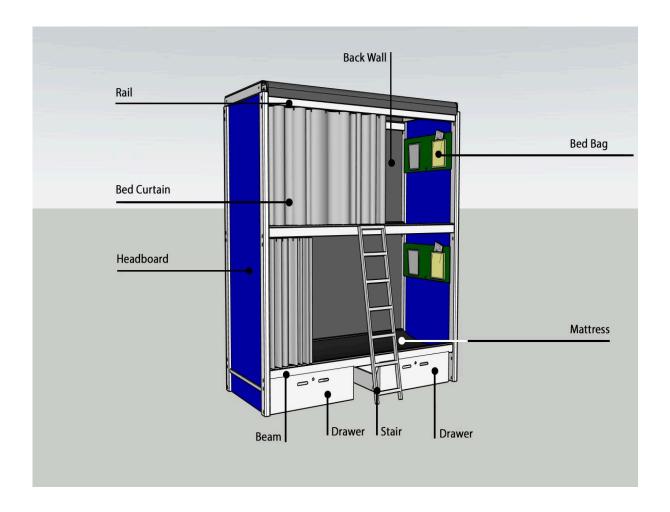


B-211c Dismantling Bed-Stay DeLuxe



1. Supplies

- Special tools to replace broken plastic couplings.
- Plastic couplings
- Stairs
- Pallet trucks
- Pens and white nichiban tape (low residue tape)
- Spare tension straps
- Work gloves and work shoes
- Cutting pliers

2. Method

- Before dismantling can begin, all employees must have watched the instruction film and read these work instructions. <u>Bed-Stay Deluxe</u>, <u>breaking down - instruction video</u>
- A QR code is attached to the packaging. This QR code indicates what should be packed in the packaging.
- Ensure that the packaging including pump trucks are in the correct places at the start of disassembly. During disassembly, the materials must be placed directly in the packaging and as little as possible on the ground. Packaging must be taken to the work site with the pump trucks.
- To ensure that the correct quantities are placed in the crates, the crate must be provided with a strip of white tape on the top of the crate (edge). Every time a tarpaulin is placed in the crate, it must be tallied.
- When a crate is full with the correct contents as indicated on the sticker, the crate must be closed with a lid and a tension strap immediately around it.



- If there are stacking racks that do not contain the correct quantities, this must be indicated on 2 sides of the stacking rack with white tape.
- The project manager will indicate a location where the packaging filled with materials for transport must be placed.
- 1. Remove the stairs and place them on the top mattress
- 2. Remove the drawer and place them directly on the stacking rack (see image 1)
- 3. Slide the bed curtains out of the beams and roll them up in pairs. The bed curtains go in their own crate.
- 4. Remove the rail from the top of the back wall and use a stepladder for this. The rail can be placed directly in the stacking rack where the mattresses will be placed later.
- 5. Pull the back wall out of the construction with 2 people at the same time and use a stepladder for this. Fold the back wall and place the back wall directly in its own crate.

- 6. Remove the first headboard. Place it directly in the stacking rack (see image 2)
- 7. Pull the mattress out and stack it in a stacking rack. (see image 3)
- 8. Remove the beams from the other headboard and place them directly in the stacking rack (see image 4)
- 9. Now take the 2nd headboard and place it directly in the stacking rack.

3. Bed-Stay deluxe in packaging

1. Drawers come in packs of 48 in 1 stacking rack with 4 posts of 1.80m.



Image 1

- 2. Bed curtains are rolled up per 2 and placed in the correct crate. The number is stated on the crate. Full crate = lid on and tension strap around it.
- 3. Rails are placed per 30 pieces in a stacking rack with 4 poles of 1.80m. (the mattresses will be placed on this later).
- Backwalls are folded in half twice per piece and placed in the correct crate with the tendons alternately. The number is stated on the crate. Full crate = lid on and tension strap around it.
- 5. Headboards are placed per 30 pieces in a stacking rack with 4 poles of 1.80m. 18 pieces on their side in 1 stacking rack. 2 pieces of wood are placed on top of this and then 12 more headboards are placed on top. When the contents are complete, the contents are secured to the stacking rack with an orange tension strap in the middle.

Make sure that the left and right of the stacking rack protrude equally and that everything is packed directly above each other.



Image 2

6. Mattresses are placed lying down in a stacking rack of 60 pieces with 1.80m poles. With 30 Rails underneath and next to them. When the contents are complete, the contents are secured to the stacking rack with an orange tension strap in the middle. Make sure that the left and right of the stacking rack protrude equally and that everything is packed directly above each other.



Image 3

7. Beams are placed on their side in a stacking rack with 4 poles of 72 cm. 76 pieces. This is divided into 4 layers. 19 pieces per layer. 2 pieces of wood must be placed between layers 1 and 2 and between layers 3 and 4. When there are 76 beams in the stacking rack, stairs are placed on and between them. When the contents are complete, the contents are secured to the stacking rack with an orange tension strap in the middle.

Make sure that the left and right of the stacking rack protrude equally and that everything is packed directly above each other.





Stairs go per 15 pieces on a stacking rack with beams. 9 pieces (3x3) between the beams and 6 pieces (3x2) on top of the beams. See green arrows in Image 4.

4. Damage and replacement of parts

- Before dismantling commences, the project manager will inspect for damage. If you notice damage yourself and are unsure whether the project manager has seen it, report this to the project manager and take a photo of it.
- The project manager is responsible for indicating in the Bed-Stay app in which crate or stacking rack the damage is located and the quantities.
- Damaged tarpaulins must be on top of the crate. A white cross must be made on the lid of this crate (of tape). The number of damaged items must be written on the cross.
- Broken headboards must be collected together in 1 stacking rack and placed in the stacking rack last. Damage is indicated with white nichiban tape on 2 sides of the stacking rack. DAMAGES.
- If there is damage to the plastic coupling at the end of the beam, this coupling must be replaced immediately by the project manager. The broken couplings must be kept and eventually returned to a Bed-Stay warehouse.

5. Waste management

All waste produced during construction must be cleaned up and separated. Think of: Tie-wraps, foil, coffee cups, sandwich bags etc. Always walk a final round through the space where you worked to see if anything was left behind.